SPECIFICATION FOR LCD MODULE

| Prepared by: | Date: |
|---------------|-------|
| Checked by : | Date: |
| Verified by : | Date: |
| Approved by: | Date: |

TIANMA MICROELECTRONICS CO., LTD

Ver.1.0

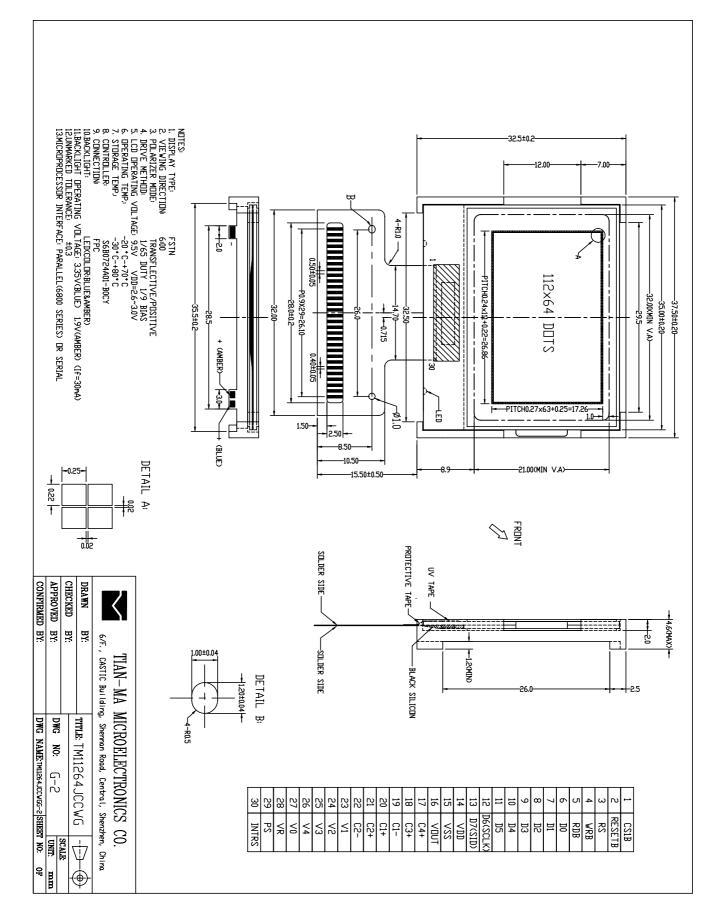
REVISION RECORD

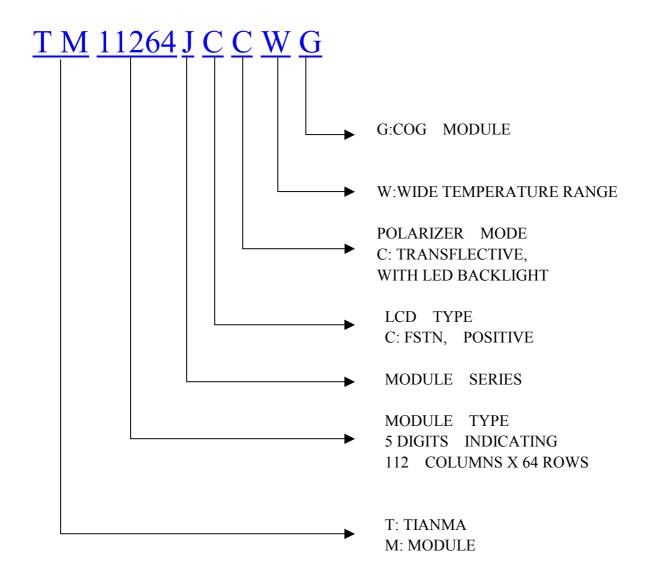
| Date | Ref. Page | Revision No. | Revision Items | Check & Approval |
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1 General Specifications:

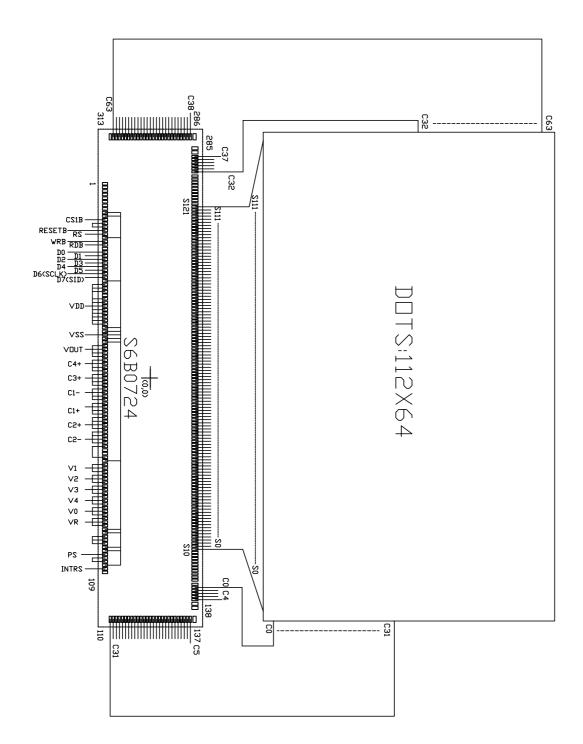
- 1.1 Display type: STN
- 1.2 Display color*¹:
 - Display color: Blue-Black
 - Background*²: White
- 1.3 Polarizer mode: Transflective/Positive
- 1.4 Viewing Angle: 6:00
- 1.5 Driving Method: 1/65 Duty 1/9 Bias
- 1.6 Lcd operation voltage: 9.5V VDD: 2.6~3.0V
- 1.7 Backlight: LED (Color: Blue&Amber)
- 1.8 Controller: S6B0724A01-B0CY
- 1.9 Data Transfer: 8 Bit Parallel(6800) or Serial
- 1.10 Operating Temperature: -20----+70°C Storage Temperature: -30----+80°C
- 1.11 Outline Dimensions: Refer to outline drawing on next page
- 1.12 Dot Matrix: 112X 64 DOTS
- 1.13 Dot Size: 0.22X0.25 (mm)
- 1.14 Dot Pitch: 0.24X0.27 (mm)
- 1.15 Weight: Approx 10g
 - *¹ Color tone is slightly changed by temperature and driving voltage.
 - *² Color tone will be changed by backlight.

2 Outline Drawing





4 Circuit Block Diagram



5 Absolute Maximum Ratings

| Item | Symbol | Min. | Max. | Unit | Remark |
|--------------------------------|---------|------|------|------|--------------|
| Power Supply Voltage | Vdd-Vss | -0.3 | 7.0 | V | |
| LCD Driving Voltage | VLCD | -0.3 | 17.0 | v | |
| Operating Temperature Range | Тор | -20 | +70 | °C | No |
| Storage Temperature Range | Тѕт | -30 | +80 | | Condensation |

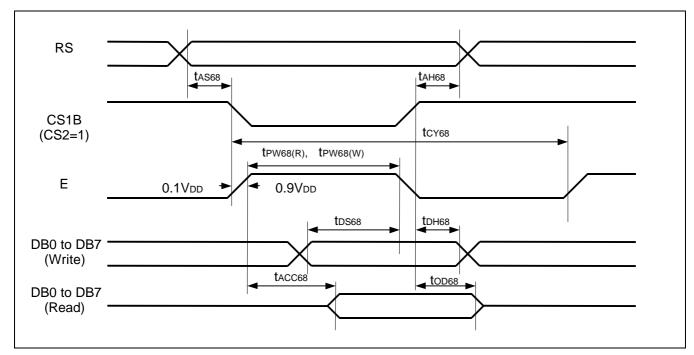
6.1 Electrical characteristics

| Item | 1 | Syn | nbol | Min. | Тур. | Max. | Unit | | | | |
|-----------------------------------|---------|---|------------------------|----------------|------------------|---------------------|------|-----|-----|------|---|
| Supply V (Logi | - | Vdd-Vss | | 2.6 | 3.0 | 3.5 | v | | | | |
| Supply V (LCD D | - | VLCD | | Vlcd | | VLCD | | 4.5 | 9.5 | 15.0 | V |
| Input | High | V_{IH} (V _{DD} =3.0) | | $0.8V_{ m DD}$ | - | V _{DD} | V | | | | |
| Signal Voltage | Low | V _{IL} (V _{DD} =3.0) | | 0 | - | 0.2 V _{DD} | V | | | | |
| Supply cr (Logi (Display Ch | c) | | I_{DD} (VDD-VSS=3.0) | | - | 300 | uA | | | | |
| Supply current | | | Blue | - | 30 (Vf=3.35v) | - | mA | | | | |
| (LED Bac | klight) | I _{BL} | Amber | - | 30 (Vf=1.9v) | - | mA | | | | |

6.2 Interface Signals

| Pin No. | ace Signals Symbol | Level | Description | | | | |
|---------|-----------------------|------------|--|--|--|--|--|
| 1 | CS1B | H/L | Chip selects signal. "L" Active | | | | |
| 2 | RESETB | H/L | Reset Signal | | | | |
| 3 | RS | H/L | H: Input data are display data | | | | |
| | | | L: Input data are control data | | | | |
| 4 | WRB | H/L | R/W signal | | | | |
| 5 | RDB | H/L | Enable signal | | | | |
| 6 | D0 | H/L | Data bit 0 | | | | |
| 7 | D1 | H/L | Data bit 1 | | | | |
| 8 | D2 | H/L | Data bit 2 | | | | |
| 9 | D3 | H/L | Data bit 3 | | | | |
| 10 | D4 | H/L | Data bit 4 | | | | |
| 11 | D5 | H/L | Data bit 5 | | | | |
| 12 | D6(SCLK) | H/L | Data bit 6 | | | | |
| 13 | D7(SID) | H/L | Data bit 7 | | | | |
| 14 | VDD | 2.6~3. | Power supply voltage for logic and step- | | | | |
| | | 0 V | voltage | | | | |
| 15 | VSS | 0 V | Ground | | | | |
| 16 | VOUT | - | DC/DC voltage converter output | | | | |
| 17 | C4+ | - | Capacitor pin for voltage converter | | | | |
| 18 | C3+ | - | Capacitor pin for voltage converter | | | | |
| 19 | C1- | - | Capacitor pin for voltage converter | | | | |
| 20 | C1+ | - | Capacitor pin for voltage converter | | | | |
| 21 | C2+ | - | Capacitor pin for voltage converter | | | | |
| 22 | C2- | - | Capacitor pin for voltage converter | | | | |
| 23 | V1 | - | Power supply voltage for LCD | | | | |
| 24 | V2 | - | Power supply voltage for LCD | | | | |
| 25 | V3 | - | Power supply voltage for LCD | | | | |
| 26 | V4 | - | Power supply voltage for LCD | | | | |
| 27 | V0 | - | Power supply voltage for LCD | | | | |
| 28 | VR | - | Voltage adjustment pin | | | | |
| 29 | PS | H/L | Parallel/Serial Select Signal | | | | |
| 30 | INTRS | H/L | Internal Resistor Select Signal | | | | |

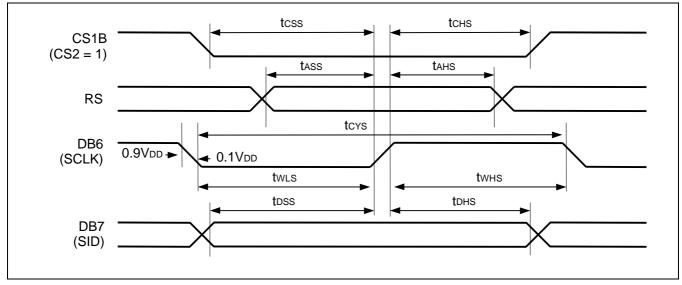
6.3 Interface Timing Chart



Read / Write Characteristics (6800-series Microprocessor)

| | | | | | · · · · · · | VDD = 2.4 10 | , | = +0.10.100.0) | | |
|--------------------------------|-------------------|-----------|----------------------|-----------|-------------|--------------|------|----------------|------|--------|
| Item | ltem | | Item | | Symbol | Min. | Тур. | Max. | Unit | Remark |
| Address setup Address hold | | RS | tAS68 tAH68 | 0 0 | - | - | ns | | | |
| System cycle | System cycle time | | tCY68 | 300 | - | - | ns | | | |
| Data setup ti Data hold tir | | DB7 | tDS68 tDH68 | 40 15 | - | - | ns | | | |
| Access tim Output disable | | to DB0 | tACC68 tOD68 | - 10 | - | 140 100 | ns | CL = 100 pF | | |
| Enable pulse width | Read Write | E_RDB | tPW68(R) tPW68(W) | 120 60 | - | - | - | | | |

 $(VDD = 2.4 \text{ to } 3.6\text{V}, \text{ Ta} = -40 \text{ to } +85^{\circ}\text{C})$





| $(VDD = 2.4 \text{ to } 3.6\text{V}, \text{ Ta} = -40 \text{ to } +85^{\circ}\text{C})$ |
|---|
|---|

| ltem | Signal | Symbol | Min. | Тур. | Max. | Unit | Remark |
|---|---------------|----------------------|-------------------|--------|--------|------|--------|
| Serial clock cycle SCLK high pulse width SCLK low pulse width | DB6 (SCLK) | tCYS tWHS tWLS | 250 100 100 | - - | - - | ns | |
| Address setup time Address hold time | RS | tASS tAHS | 150 150 | - | - | ns | |
| Data setup time Data hold time | DB7 (SID) | tDSS tDHS | 100 100 | - | - | ns | |
| CS1B setup time CS1B hold time | CS1B | tcss tcнs | 150 150 | - | - | ns | |

6.4 Instruction Code

Instruction Table

| | | | | | | | | | | | ×: Don't care |
|-----------------------------------|----|----|------|-----|-------|--------|--------|-----|-----|------|--|
| Instruction | RS | RW | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 | Description |
| Display ON / OFF | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 1 | 1 | DON | Turn on/off LCD panel When DON = 0: display OFF When DON = 1: display ON |
| Initial display line | 0 | 0 | 0 | 1 | ST5 | ST4 | ST3 | ST2 | ST1 | ST0 | Specify DDRAM line for COM0 |
| Set page address | 0 | 0 | 1 | 0 | 1 | 1 | P3 | P2 | P1 | P0 | Set page address |
| Set column address MSB | 0 | 0 | 0 | 0 | 0 | 1 | Y7 | Y6 | Y5 | Y4 | Set column address MSB |
| Set column address LSB | 0 | 0 | 0 | 0 | 0 | 0 | Y3 | Y2 | Y1 | Y0 | Set column address LSB |
| Read status | 0 | 1 | BUSY | ADC | ONOFF | RESETB | 0 | 0 | 0 | 0 | Read the internal status |
| Write display data | 1 | 0 | | | | Write | data | | | | Write data into DDRAM |
| Read display data | 1 | 1 | | | | Read | l data | | | | Read data from DDRAM |
| ADC select | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | ADC | Select SEG output direction When ADC = 0: normal direction (SEG0→SEG131) When ADC = 1: reverse direction (SEG131→SEG0) |
| Reverse display ON / OFF | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 1 | 1 | REV | Select normal / reverse display When REV = 0: normal display When REV = 1: reverse display |
| Entire display ON / OFF | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 1 | 0 | EON | Select normal/entire display ON When EON = 0: normal display. When EON = 1: entire display ON |
| LCD bias select | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | 1 | BIAS | Select LCD bias |
| Set modify-read | 0 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | Set modify-read mode |
| Reset modify-read | 0 | 0 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 0 | release modify-read mode |
| Reset | 0 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 1 | 0 | Initialize the internal functions |
| SHL select | 0 | 0 | 1 | 1 | 0 | 0 | SHL | × | × | × | Select COM output direction When SHL = 0: normal direction (COM0→COM63) When SHL = 1: reverse direction (COM63→COM0) |
| Power control | 0 | 0 | 0 | 0 | 1 | 0 | 1 | VC | VR | VF | Control power circuit operation |
| Regulator resistor select | 0 | 0 | 0 | 0 | 1 | 0 | 0 | R2 | R1 | R0 | Select internal resistance ratio of the regulator resistor |
| Set reference voltage mode | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | Set reference voltage mode |
| Set reference voltage register | 0 | 0 | × | × | SV5 | SV4 | SV3 | SV2 | SV1 | SV0 | Set reference voltage register |
| Set static indicator mode | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 1 | 0 | SM | Set static indicator mode |
| Set static indicator register | 0 | 0 | × | × | × | × | × | × | S1 | S0 | Set static indicator register |
| Power save | - | - | - | - | - | - | - | - | - | - | Compound Instruction of display OFF and entire display ON |

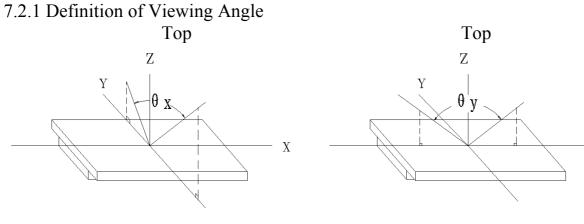
7 Optical Characteristics

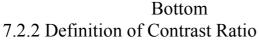
7.1 Optical Characteristics

Ta=25℃

| | Churue | | | | | | 1 a 4 | 10 0 |
|------------|-------------|-----------------------|---------------------------|--|--------|------|-------|------|
| Item | | Symbol | Cone | dition | Min. | Тур. | Max. | Unit |
| Viewing | Angla | $\theta_{\mathbf{x}}$ | $C \geq 2$ | $\theta_y=0^{\circ}$ | -30 20 | | | Deg |
| Viewing A | Angle | θγ | Cr≥2 | $\theta_x = 0^{\circ}$ | -3 | 30 | Deg | |
| Contrast] | Ratio | Cr | $\theta_{x} = \theta_{y}$ | $\theta_{x}=0^{\circ}$ $\theta_{y}=0^{\circ}$ | | - | - | |
| Response | Turn on | Ton | θ _x = | =0° | - | - | 300 | |
| Time | Turn off | Toff | θy= | =0° =0° | - | - | 300 | ms |

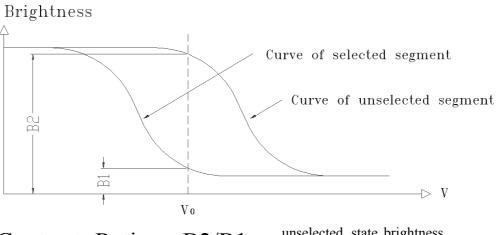
7.2 Definition of Optical Characteristics







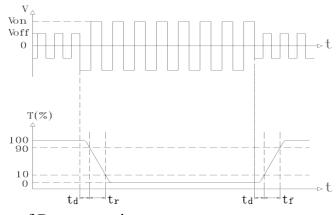
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Contrast Ratio = $B2/B1 = \frac{\text{unselected state brightness}}{\text{selected state brightness}}$

Measuring Conditions:

1) Ambient Temperature: 25°C 2) Frame frequency: 84.0Hz



7.2.3 Definition of Response time

Turn on time: $t_{on} = t_d + t_r$ Measuring Condition: 1) Operating Voltage: 9.5V Turn off time: $t_{off} = t_d + t_f$

2) Frame frequency: 84.0Hz

8 Reliability

8.1 Content of Reliability Test

Ta=25℃

| | | | Test est 111 | | | | |
|-----|--------------------|--|--------------------------------------|--|--|--|--|
| No. | Test Item | Content of Test | Test condition | | | | |
| 1 | High Temperature | Endurance test applying the high | 80°C | | | | |
| | Storage | storage temperature for a long time | 240H | | | | |
| 2 | Low Temperature | Endurance test applying the low | -30°C | | | | |
| 2 | Storage | storage temperature for a long time | 240H | | | | |
| | | Endurance test applying the | | | | | |
| 3 | High Temperature | electric stress (voltage & current) | 70 ℃ | | | | |
| 5 | Operation | and the thermal stress to the | | | | | |
| | | element for a long time | 240H | | | | |
| | I any Tamparatura | Endurance test applying the | -20 ℃ | | | | |
| 4 | Low Temperature | electric stress under low | | | | | |
| | Operation | temperature for a long time | 240H | | | | |
| | High Tomporatura | Endurance test applying the high | 60℃ | | | | |
| 5 | 5 High Temperature | Humidity Storage temperature and high humidity | | | | | |
| | /numberly Storage | storage for a long time | 240H | | | | |
| | | Endurance test applying the low | | | | | |
| | | and high temperature cycle | | | | | |
| 6 | Temperature | -30°C ↔ 25°C ↔ 80°C ↔ 25°C | -30°℃/80° ℃ | | | | |
| Ŭ | Cycle | 30min 5min 30min 5min | 10 cycles | | | | |
| | | $\stackrel{\leftarrow}{$ | 10 0 9 0 10 5 | | | | |
| | | | 1011- 50011 | | | | |
| 7 | Vibration Test | Endurance test applying the | 10Hz~ 500 Hz, | | | | |
| 7 | (package state) | vibration during transportation | 100m/s^2 , | | | | |
| | | | 120min | | | | |
| 0 | Shock Test | Endurance test applying the shock | Half- sine wave, 200 m/s^2 | | | | |
| 8 | (package state) | during transportation | 300m/s^2 , | | | | |
| | / | | 18ms | | | | |
| 9 | Atmospheric | Endurance test applying the | 25kPa | | | | |
| 9 | Pressure Test | atmospheric pressure during | 16H | | | | |
| | | transportation by air | | | | | |

8.2 Failure Judgment Criterion

| Criterion | | | Τe | est] | Iten | n N | 0. | | | Failura Judgament Criterian |
|-----------------------------|--|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|-------------------------------------|
| Item | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Failure Judgement Criterion |
| Basic Specification | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | Out of the basic Specification |
| Electrical specification | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | | | | | Out of the electrical specification |
| Mechanical Specification | | | | | | | \checkmark | \checkmark | | Out of the mechanical specification |
| Optical Characteristic | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | \checkmark | | | \checkmark | Out of the optical specification |
| Note | For test item refer to 8.1 | | | | | | | | | |
| Remark | Basic specification = Optical specification + Mechanical specification | | | | | | | | | |

9 QUALITY LEVEL

| Examination | At $T_{amb}=25^{\circ}C$ (unless otherwise stated) | Inspection | | | | | |
|---|---|-------------|------|------|----|------------------------------|--|
| or Test | | Min. | Max. | Unit | IL | AQL | |
| External Visual Inspection | Under normal illumination and eyesight condition, the distance between eyes and LCD is 25cm. | | | | Π | Major 1.0 Minor 2.5 | |
| Display Defects | Under normal illumination and eyesight condition, display on inspection. | See annex B | | | Π | Major 1.0 Minor 2.5 | |
| Note: Major defects: Open segment or common, Short, Serious damages, Leakage Miner defects: Others Sampling standard conforms to GB2828 | | | | | | | |

10 Precautions for Use of LCD Modules

- 10.1 Handling Precautions
- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.
- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - a. Be sure to ground the body when handling the LCD Modules.
 - b. Tools required for assembly, such as soldering irons, must be properly ground.
 - c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
 - d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2 The LCD modules should be stored under the storage temperature range.

If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0° C \sim 40°CRelatively humidity: $\leq 80\%$

- 10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.
- 10.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

Appendix A

| Items | Contents | Criteria | | | |
|---------------------------|---|---------------------------------|---------------------------------------|---|------------------|
| Protective Glue | No clear defects | | | | |
| Cover Tape | Covering all of the chip and no clear crimple | | | | |
| Leakage | Not permitted | | | | |
| Rainbow | According to | the lir | nit specimen | | |
| | Not permitted | | | | |
| Polarizer | Bubble between | Not counted | | Max. 3 defects allowed | |
| | polarizer and glass | ф<0.3mm | | 0.3mm≤¢≤0.5mm | |
| | Scratches of polarizer | According to the limit specimen | | | |
| Black spot | | Not counted | Max | Max. 3 spots allowed 0.20mm≤X≤0.5mm | |
| (in viewing area) | | X<0.20mm | 0.201 | | |
| | | X=(a+b)/2 | | | spots (lines) |
| Black line (in viewing | | Not counted | Max. 3 lines allowed | | allowed |
| area) | | a<0.02mm | $0.02mm \leqslant a \leqslant 0.05mm$ | | |
| | | b<2.0mm | | | |
| Progressive cracks | | Not permitted | l | | |

Appendix A

Inspection item and criteria for appearance defects (continued)

| Items | Contents | Criteria | | | | | |
|-----------------|----------------------------|------------------------------------|----------|------|---|-----------------------------|--|
| | Cracks on pads | a | b | | с | Max. 2 | |
| | | ≤3mm | $\leq W$ | //5 | ≤T/2 | Cracks | |
| | | ≤2mm | ≪W | //5 | T/2 <c<t< td=""><td>allowed</td></c<t<> | allowed | |
| | Cracks on contact side | a | | | b | | |
| | | ≪3mm | | ≪T/2 | | | |
| | | ≤2m | m |] | [/2 <b<t< td=""><td></td><td></td></b<t<> | | |
| Glass Cracks | | C shall be not reach the seal area | | | Max. 2 cracks | Max. 5 cracks allowed | |
| | Cracks on non-contact side | a b | | b | allowed | | |
| | | ≤3m | m | | ≤T/2 | | |
| | | ≤2m | m |] | T/2 <b<t< td=""><td></td><td></td></b<t<> | | |
| | | C≤0.5mm | | | | | |
| | | d≪SW/3 | | | | | |
| | Corner cracks | e<2.0mm ² | | | Max. 3 cracks allowed | | |
| | f-r | f<2.0mm ² | | | | | |
| | | | | | | | |

Appendix B

Inspection items and criteria for display defects

| Items | | Contents | Critera | | | |
|-----------------------------|------|---------------|---------------------------------|---------------------|--|--|
| Open segment or open common | | Not permitted | | | | |
| Short | | | Not permitted | | | |
| Wrong viewing angle | | | Not permitted | | | |
| Contrast radio uneven | | | According to the limit specimen | | | |
| Crosstalk | | | According to the limit specimen | | | |
| | - | <u> </u> -a | Not counted | Max.3 dots allowed | | |
| | , -+ | | X<0.1mm | 0.1mm≤X≤0.2mm | | |
| Pin holes | | X=(a+b)/2 | | Max.3 dots | | |
| and cracks in segment | | Not counted | Max.2 dots allowed | allowed | | |
| (DOT) | | A<0.1mm | 0.1mm≪A≪0.2mm D<0.25mm | | | |
| Black spot | | | Not counted | Max.3 spots allowed | | |
| (in viewing area) | | X<0.1mm | 0.1mm≪X≪0.2mm | | | |
| urcu) | | X=(a+b)/2 | | Max.3 spots | | |
| Black line | | Not counted | Max.3 lines allowed | (lines) allowed | | |
| (in viewing area) | | a<0.02mm | 0.02mm≤a≤0.05mm b≤0.5mm | | | |

Appendix B

Inspection items and criteria for display defects (continued)

| Items | Content | Critera | | |
|-----------------------------------|---------|--|------------------------|------------------|
| | | Not counted | Max. 2 defects allowed | |
| | | x<0.1mm | 0.1mm≪x≪0.2mm | |
| | | x=(a+b)/2 | | |
| | | Not counted | Max. 1 defects allowed | Max.3 defects |
| Transfor- mation of segment | | a<0.1mm | 0.1mm≪a≪0.2mm D>0 | allowed |
| | | Max.2 defects 0.8W≤a≤1.2 a=measured va W=nominal va | 2W alue of width | |